Note: Gram-Schmidt breaks down when a, b, c are not linearly independent (either B or C will be zero and so cannot be normalized).

What is the value of this factorization? Look at the normal equations:

$$A^{T}A\hat{x} = A^{T}b \iff R^{T}\underbrace{Q^{T}Q}_{I}R\hat{x} = R^{T}\underset{\text{invertible}}{R}Q^{T}b \iff R\hat{x} = Q^{T}b$$

The last linear system for \hat{x} is triangular and can easily be solved by back substitution!