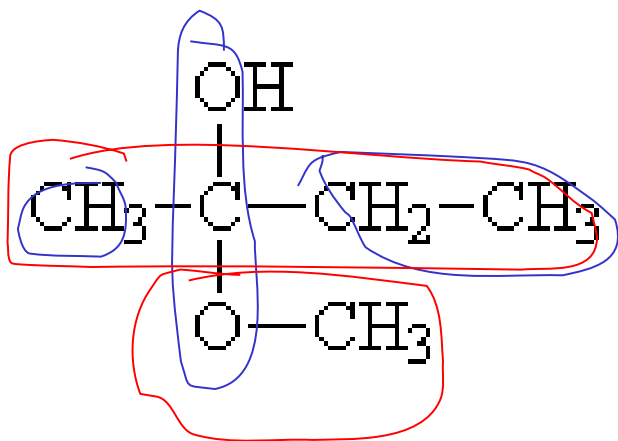


acetal    propanal +  
 2 equivalents ethanol  
 stable



hemi-ketal    2-butanone +  
 1 equivalent methanol  
 unstable